

# Installation Instructions

BHA TotalPleat<sup>™</sup> Filter Elements



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IMPORTANT: Always wear the required Personal Protection Equipment (PPE) when working with these filters. Follow all appropriate safety procedures.

### Step 1

Turn off and lock out all power to the dust collector fan and pulse cleaning system.

# Step 2

Turn off and drain compressed air from the pulse cleaning system and lockout.

# Step 3

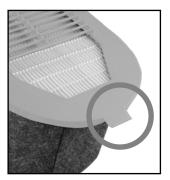
Open clean air plenum door and lock in place.

# Step 4



Remove filter retainer by unscrewing wing nuts and lifting retainer out.





Remove the old filter by tilting the filter up slightly using the finger tab on the front of the flange.



Grasp flange sides along edges and lift the old filter out.



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IMPORTANT: Always wear the required Personal Protection Equipment (PPE) when working with these filters. Follow all appropriate safety procedures.

# Step 5

Before installing new filters sweep or vacuum any dust on the tubesheet.

# Step 6

Insert new filters into tubesheet with finger tab on flange toward door opening.



The flange should be in the front of the unit

# Step 7

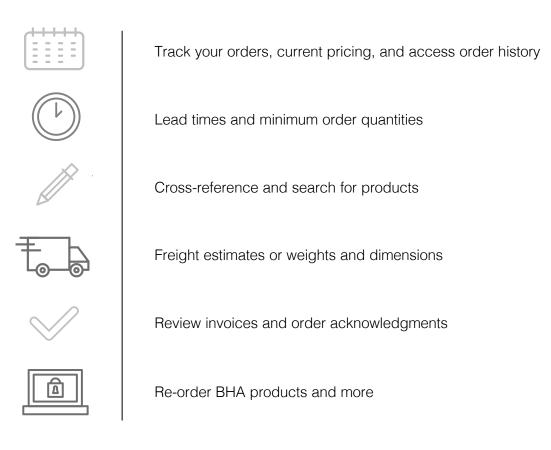
Replace filter retainers and tighten wing nuts fully until gasket stops on retainer seat against tubesheet.



**IMPORTANT:** To avoid damage, new filters should remain in the box until ready for installation. Used filters should always be sealed in plastic bags and properly disposed of. Contact us for assistance or to place an order: 800-821-2222



# Filtration Can Be So Much Easier!



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